U.S. Pat. Appln. No. 10/774,420

Group Art Unit: 3679 Examiner: E.K. Nicholson

Amendments to the Claims:

Please amend claims 1-6 as to read as follows.

1. **(Currently Amended)** A threaded joint for pipes, comprising a pin (1, 1', 1") and a box (2, 2', 2"), each having, at at least one end, a respective threaded portion, in which said respective threaded portions are coated with a layer of dry lubricant having a thickness of between 5 \oplus m μ m and 30 \oplus m μ m and in which a nominal void volume (NVV) of \underline{a} the space (6, 7) between pin member and box member is sized so that the following formula is satisfied:

$$NVV[cm^3] \le 4 \times OD[inch]$$

where OD is the nominal outer diameter of said pipes.

2. **(Currently Amended)** A threaded joint according to Claim 1, wherein the nominal empty void volume NVV of the space (6, 7) is sized so that the following formula is satisfied:

$$\frac{NVV \left[cm^{3}\right]}{OD \left[inch\right] \times \sqrt{Wt \left[mm\right]}} \leq 1$$

where Wt is the thickness of the wall of said pipes tubes.

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3. **(Currently Amended)** A threaded joint according to Claim 2, wherein the area g_T of \underline{a} the free space (5, 6) between the threads engaged in the section of the joint considered on an axial plane is less than $\underline{0.4}$ 0.4 mm²/pitch.

- 4. **(Original)** A threaded joint according to Claim 1, wherein each of said male and female elements is provided with at least one seal element.
- 5. **(Currently Amended)** A threaded joint according to Claim 4, wherein the pin has two outer threaded portions (12, 13) having a frusto-conical shape, which are axially staggered and separated by a shoulder (9'), and the box has two inner threaded portions (10, 11) having a frusto-conical shape, which are axially staggered and separated by a shoulder (9"), which acts as a detent during screwing making up.
- 6. **(Currently Amended)** A threaded joint according to Claim 4, wherein the pin has an outer threaded portion of frusto/conical frusto-conical shape and the box has an inner threaded portion having a frusto/conical frusto-conical shape, and each of the pin and box members is provided with of a shoulder set at at least one respective end of the said threaded portions, adapted to act as abutment during making up.